

STANDARD COMPONENTS INSTALLED

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|-------------------------------------|---|
| ➤ PLC | ➤ Siemens – ET200SP – CPU 1512 F - Profinet |
| ➤ Main bearing | ➤ MRI (Rothe Erde) |
| ➤ Automatic switches | ➤ Siemens |
| ➤ Overload cut outs | ➤ Siemens |
| ➤ Electrical Interlocks | ➤ Schmersal |
| ➤ Push-buttons | ➤ Schneider |
| ➤ Photocells | ➤ Sick |
| ➤ Proximity switches | ➤ Sick |
| ➤ Pneumatics | ➤ Pneumax / Artec |
| ➤ Solenoid valves | ➤ Festo |
| ➤ Motors | ➤ MGM / Seipee |
| ➤ Gear-boxes | ➤ Bonfiglioli / Chiaravalli |
| ➤ Inverters | ➤ Siemens G120C - Profinet |
| ➤ HMI | ➤ Siemens KTP 700 basic – 7” touch screen
Profinet - Colours |
| ➤ Safety light curtains | ➤ Reer |
| ➤ Electrical control cabinet | ➤ Ceb (Legrand) |
| ➤ Electrical cables | ➤ Tecnikabel |
| ➤ Cable trunking | ➤ Cablofil (Legrand) |
| ➤ Power supply | ➤ 400 V – 50 Hz – 3 Ph + E |
| ➤ Auxiliary tension | ➤ 24 V dc |